



PVD Coatings

Coating Material	TiN	CrN	TiAlN	DLC	ZrN	TiSiN	ERCotec
Coating Microhardness (HV 50), ± 200	2,200	2,000	3,000	4,000	3000	3,800	3,000-3,500
Coating Thickness range (µm)	2-5	2-5	2-5	1-3	2-5	10-20	20-30
Coefficient of Friction (dry over steel)	0.3	0.3	0.5	0.1	0.5	-	0.5
Deposition Temperature °C	400	400	400	200	400	400	400
Service Temperature °C (Max.)	600	800	900	500	600	1,000	900
Color	Gold	Silver	Gray	Gunmetal	Champagne	Bronze	Grey

“Coating Thickness capability from 0.5 to 25 µm available upon request”

Thermal Spray – Pulsed HVOF Detonation

Particles velocity-speed, Ultrasound: over 1200 m/s
Coating porosity: 0.50%, Thickness: 50-500 µm



Deposited Materials

Metals and alloys
Ceramics – Al₂O₃
Composites – WC/Co
CrC – Based Powder
Ti, Ni, Cr, Mo, Cu, Zr, Si, B ... based materials
Combinations of above materials are also available.